



Royal Canadian Mounted Police  
Gendarmerie royale du Canada

Doc. no: PD-PE-87

Date: 2017-06-28

## Purchase Description

### Name Tag, Embroidered

This document has 11 pages  
including the drawings.

This document was created  
in English.

The document is available in  
English and French.

☒ English/Anglais  
Français/French

The photograph on this page

# Modifications

[illegible]

## **RCMP VIEWING SAMPLE**

A viewing sample, when available, will be supplied to the successful bidder.

This will be used for the guidance of the manufacturer in all factors not covered by this specification or referred to therein. Variation from the specification may appear in the sample in which case the specification shall govern.

It may be obtained from:

Royal Canadian Mounted Police  
ATTN: Policy, Design & Specification Section  
(440 Coventry Road, Warehouse Building)  
1200 Vanier Parkway  
Ottawa, Ontario  
K1A 0R2

It will be sent “prepaid” and is to be returned “prepaid”.

The viewing sample shall be returned to the RCMP in the same condition as received by the manufacturer. Lost or damaged viewing samples shall be replaced by an identical item or the RCMP shall be reimbursed for the cost of an acceptable replacement.

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## **PURCHASE DESCRIPTION**

### **NAME TAG, EMBROIDERED**

#### **1. Definitions**

- 1.1 This purchase description describes the requirements for a Name Tag, Embroidered for use by R.C.M.P. personnel. The specific items covered under this purchase description with MMR numbers are as follows:
- i. 115193 – Name Tag, Embroidered, Unilingual/ Bande patronymique brodée, unilingue;
  - ii. 123950 – Name Tag, Embroidered, Aboriginal / Bande patronymique brodée, syllabaires autochtones;
  - iii. 123951 – Name Tag, Embroidered, Bilingual EN/FR/ Bande patronymique brodée, bilingue EN/FR;
  - iv. 123952 – Name Tag, Embroidered, Bilingual FR/EN/ Bande patronymique brodée, bilingue FR/EN;
  - v. 124560 – Name Tag, Embroidered, Auxiliary/ Bande patronymique brodée, auxiliaire.
- 1.2 This purchase description, or other information issued in connection therewith may only be used for specific enquiries, solicitations, or orders placed on behalf of the Royal Canadian Mounted Police.
- 1.3 This purchase description supersedes all previous purchase descriptions for Name Tag, Embroidered.
- 1.4 This purchase description has been translated into French from this original English language document

#### **2. Applicable Specifications**

- 2.1 The following publications are applicable to this purchase description and to the issues in effect on the date of the solicitation, unless otherwise specified.
- 2.2 ASTM, American Society for Testing and Materials; Method D5169-98 (2015) and D5170-98 (2015).

### 3. **General Requirements**

- 3.1 The article or material covered by this purchase description shall be free from material and manufacturing defects that may affect its appearance or serviceability.
- 3.2 **Design** – The Name Tag, Embroidered is shall be made in accordance with the drawings attached to this purchase description and the viewing sample. The name shall be embroidered.

### 4. **Detail Requirements**

#### 4.1 **Components**

- 4.1.1 **Shell Material** – The shell material is RCMP stock item number 9150-000, Cloth, Twill, Poly/Cotton, navy in colour and shall be purchased from the RCMP.
- 4.1.2 **Thread, Embroidery** – The embroidery thread shall be viscose rayon, Schiffli twist, bright finish, linear density 99 dtex/2 to 135 dtex/2. Polyester thread may be used. The colour shall be Pantone Cool Grey 9C. Madeira No. 40 polyneon, dtex 135/2, colour #1741 is known to meet the above requirements.
- 4.1.3 **Thread, Merrow Edge** – The thread for the merrow edge shall be viscose rayon or polyester, linear density 600dtex/2 may be used. Colour shall be dark navy blue and shall match the base fabric colour.
- 4.1.4 **Hook Tape Backing** – The hook tape backing, shall be nylon, black in colour, with a high life cycle, to match viewing sample. When combined with loop tape on RCMP uniform clothing (e.g. duty shirts), the combined hook and loop shall have no less than 8 P.S.I length-wise shear strength with initial peel strength of not less than 1 P.I.W. when tested to ASTM D5169-98 (2015), standard test method for shear strength [dynamic method] of hook and loop touch fasteners and ASTM D5170-98 (2015), standard test method for peel strength ["T" method] of hook and loop touch fasteners.
- 4.1.5 **Heat Transfer Logo** – The logo shall be a two colour logo using white and blue as per viewing sample. Pantone # 7691C may be used as a reference for the blue colour. The logo shall be made as per drawing # 3 in two formats; English/Français and Français/English as required in the call up.

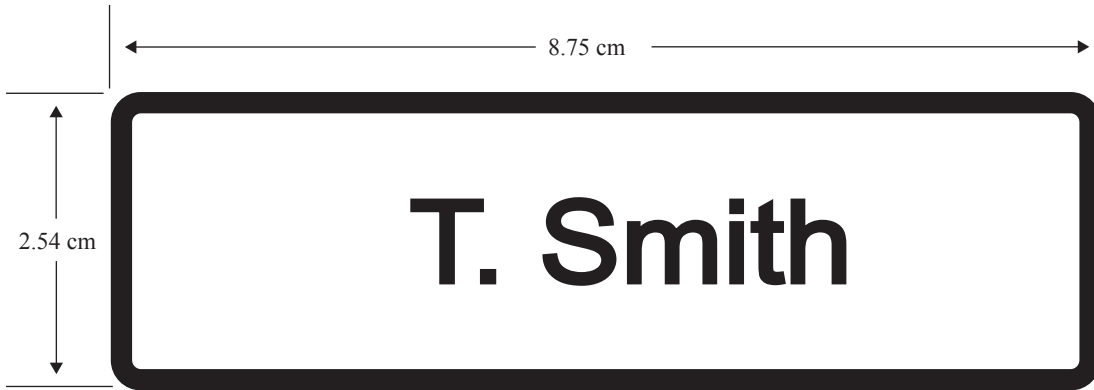
- 4.1.6 **Letter Font and Size** – The name shall be embroidered as first initial(s), middle initial if requested, and family name. The font shall be Arial, as per attached drawing. A close approximation of the size is 32 pt, letters in Bold, provided the requirements for letter size as shown in the attached drawing are met. Up to fourteen (14) letters and spaces may be accommodated on the name tag by using the lettering font as detailed. A condensed width version of the same font may be used to provide up to eighteen (18) letters and spaces for names that exceed fourteen letters or will not fit using the regular font. If necessary, a smaller font size in regular or condensed version may be used to accommodate names that cannot be embroidered successfully using the full size condensed font.
- 4.1.6.1 **Canadian Aboriginal Syllabics** – Canadian Aboriginal Syllabics, shall be used when ordering MMR # 123950 and as shown in drawing # 2.
- 4.1.6.2 **Bilingual Status, English/Français** – A heat transfer logo as described in Para. 4.1.5, shall be added to the font and lettering detail of Para. 4.1.6 when ordering MMR # 123951 and as shown in drawing # 3. If the name uses more than eighteen (18) letters, then the size of the name tag may be increased to 10 cm long to accommodate both the logo and the name.
- 4.1.6.3 **Bilingual Status, Français/English** – A heat transfer logo as described in Para. 4.1.5, shall be added to the font and lettering detail of Para. 4.1.6 when ordering MMR # 123952 and as shown in drawing # 4. If the name uses more than eighteen (18) letters, then the size of the name tag may be increased to 10 cm long to accommodate both the logo and the name.
- 4.1.6.4 **Auxiliary** – The upper case letters AUX shall be added following the family name, as shown in drawing #5. If the name, in combination with the letters AUX, uses more than eighteen (18) letters, then a smaller font size in regular or condensed version may be used to accommodate names and/or the size of the name tag may be increased to 10 cm long to accommodate both the name and the letters AUX.

NAME TAG, EMBROIDERED

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Name Tag, Embroidered, Unilingual MMR #115193

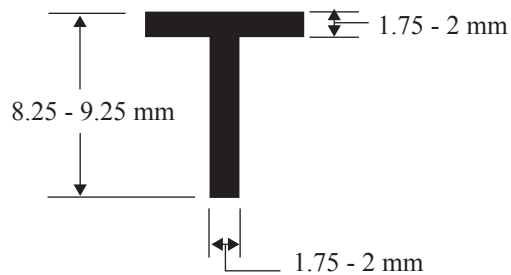
Dwg. 1



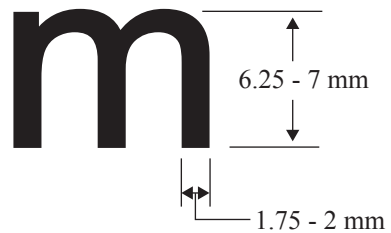
Front View



Rear View



Upper Case Letters



Lower Case Letters

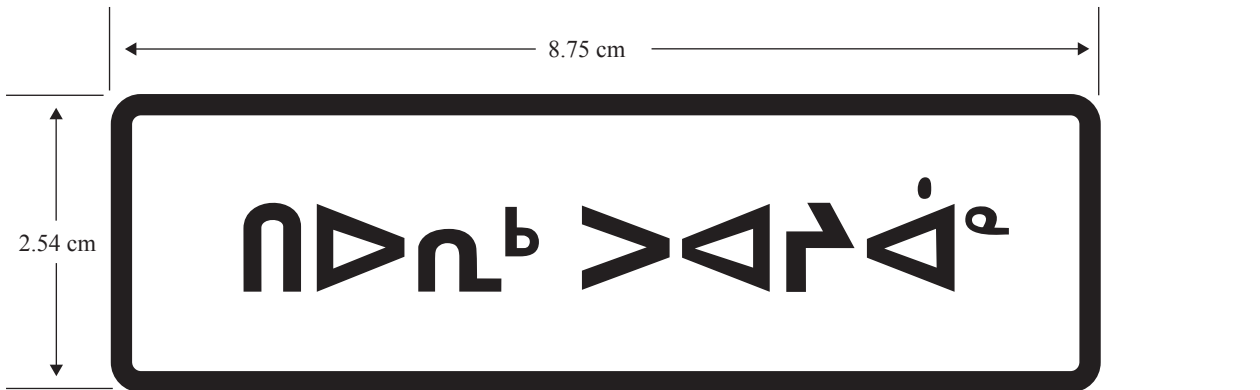
Unless otherwise stated all measurements are subject to  $\pm 0.5$  cm tolerances  
NOT TO SCALE

NAME TAG, EMBROIDERED

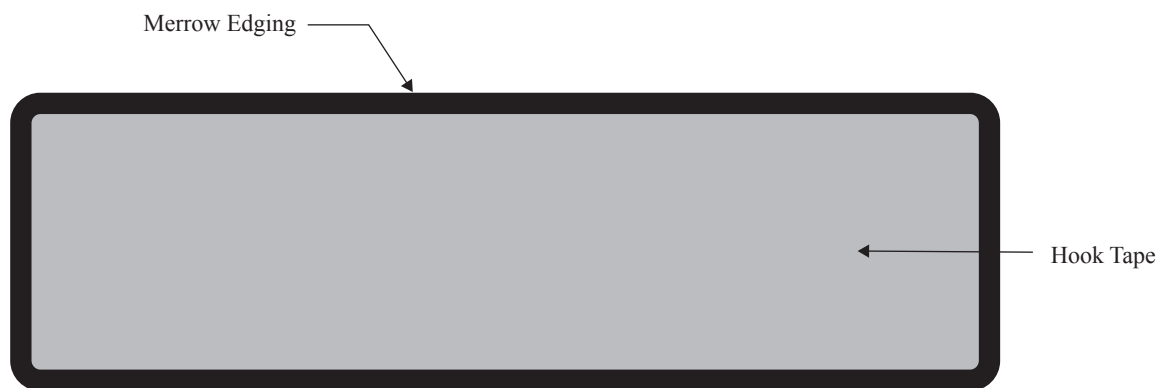
PD-PE-87

Name Tag, Embroidered, Canadian Aboriginal Syllabics MMR # 123950

Dwg. 2



Front View



Rear View

Unless otherwise stated all measurements are subject to  $\pm 0.5$  cm tolerances  
NOT TO SCALE

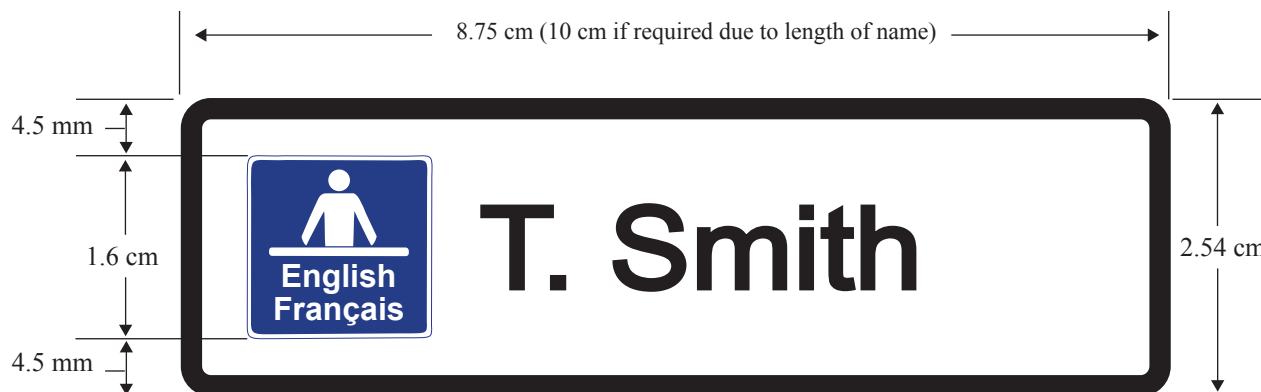


# NAME TAG, EMBROIDERED

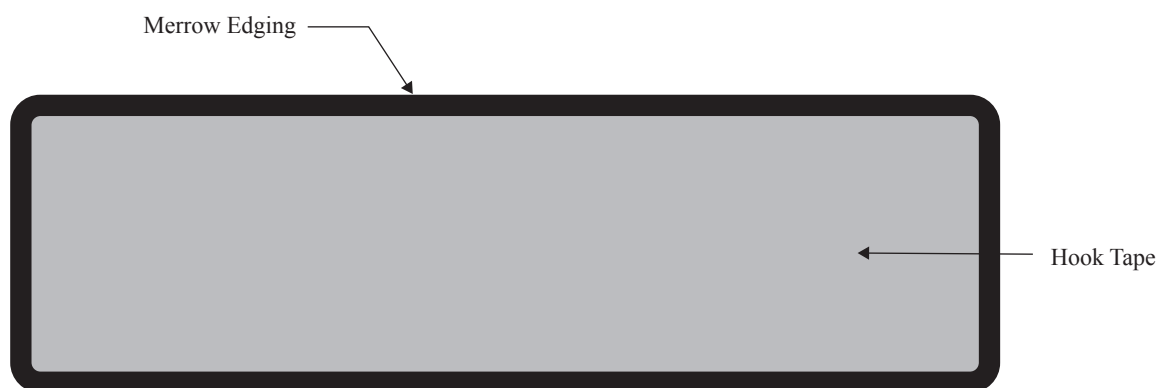
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Name Tag, Embroidered, Bilingual English/Français, MMR #123951

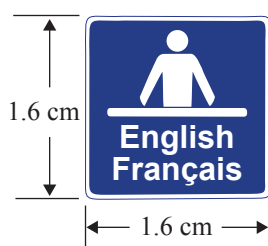
Dwg. 3



Front View



Rear View



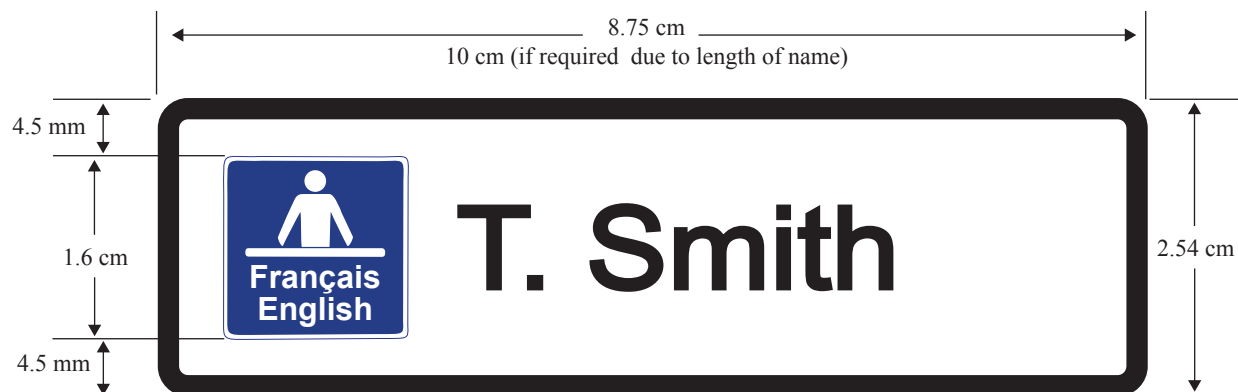
Unless otherwise stated all measurements are subject to  $\pm 0.5$  cm tolerances  
NOT TO SCALE

# NAME TAG, EMBROIDERED

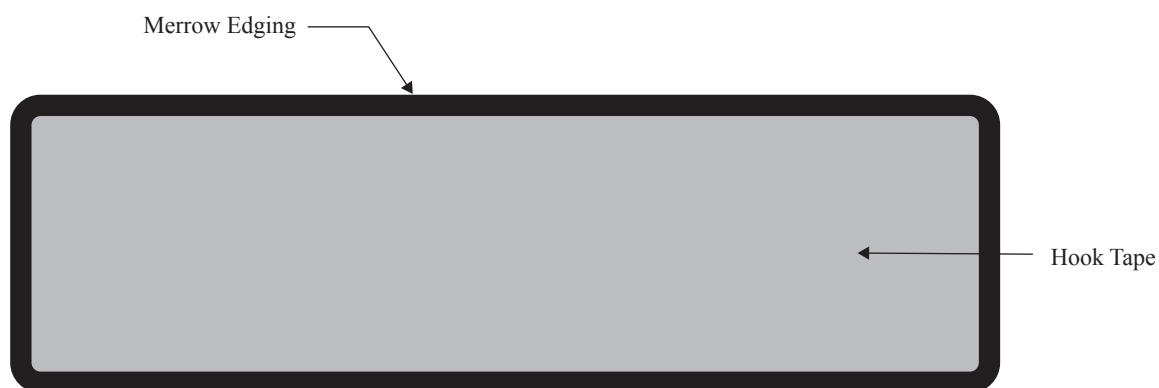
PD-PE-87

Name Tag, Embroidered, Bilingual Status Logo Français/English, MMR #123952

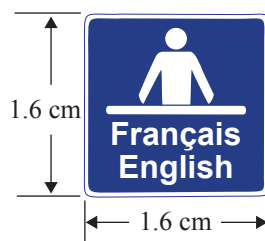
Dwg. 4



Front View



Rear View



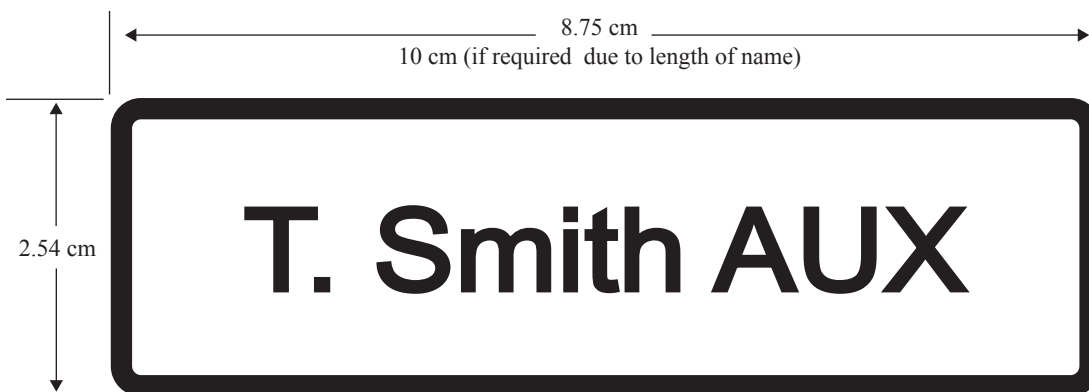
Unless otherwise stated all measurements are subject to  $\pm 0.5$  cm tolerances  
NOT TO SCALE

# NAME TAG, EMBROIDERED

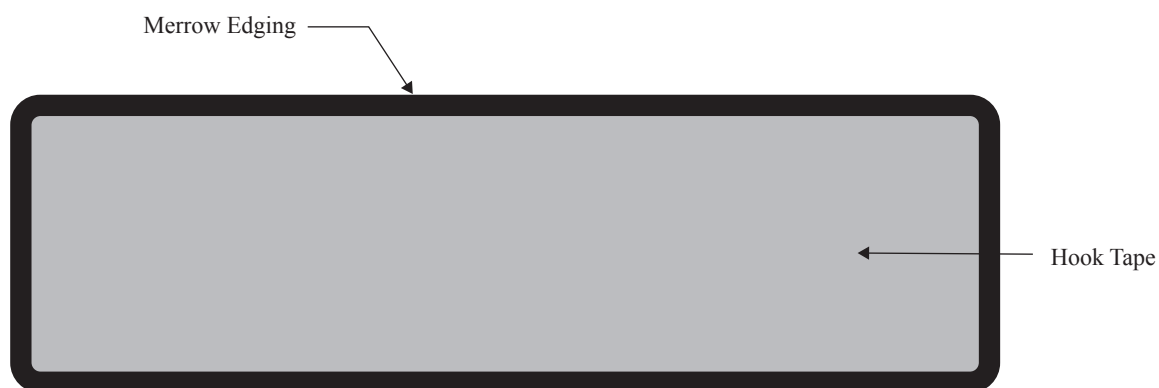
PD-PE-87

Name Tag, Embroidered, Auxiliary MMR #124560

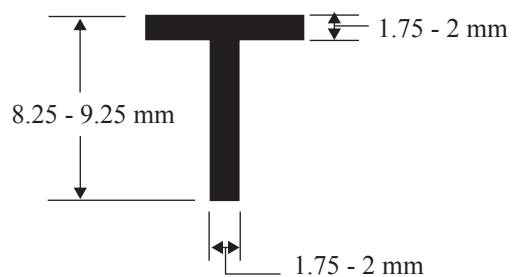
Dwg. 5



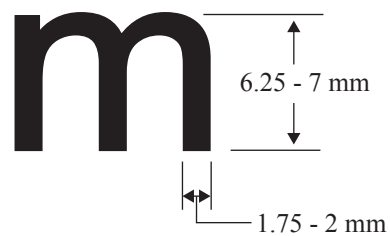
Front View



Rear View



Upper Case Letters



Lower Case Letters

Unless otherwise stated all measurements are subject to  $\pm 0.5$  cm tolerances  
NOT TO SCALE