

One-Point Lesson

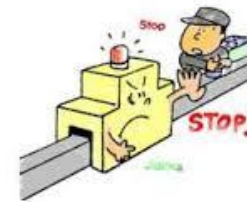
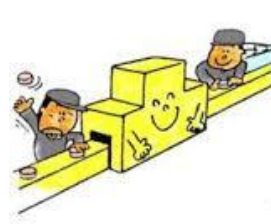
Topic: The 7 Wastes

Purpose: Defining and Identifying Waste



Defects- Work that doesn't have first pass quality. This work isn't right the first time and must be repeated or corrected.

Over Production – Making something too soon, in greater quantities or faster than can be kept up with. This contributes to all forms of waste.



Inventory – Materials, supplies or information waiting to be used or processed (includes work in process)

Waiting – Time when work-in-process is waiting for the next step in production.



What is Waste? Any activity that adds cost or time but does not add value for the customer

Transportation - Unnecessary movement of products, materials or information.



Motion – Unnecessary movement of people, parts or machines within a process.

Over Processing - More processing than is needed to produce what the customer requires.



Payoff: Quick education for waste in the work place.