

**For Model:
18061**

Parts Page Reorder No. APD00•40
Effective December, 2000

Preventative Maintenance Schedule

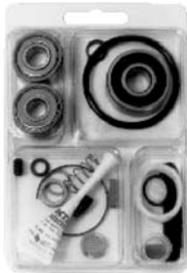
For use with Autobrade Red 3/8" Impact Wrench.

This service chart is published as a guide to expectant life of component parts. The replacement levels are based on average tool usage over one year. Dynabrade Inc. considers one year usage to be 1000 hours or 50% of a man year. Parts included in tune-up kit are identified by High Wear and Medium Wear items.

Components of Model 18061:

Note: The preventative maintenance schedule is based on proper lubrication. Dynabrade recommends Dynabrade Air Lube (95842) at at rate of 1 (one) drop per minute. If Dynabrade Air Lube is not compatible with paint system, it may be substituted with compatible air lubricant with water absorbing properties to prevent internal components from rusting. Improper lubrication shortens life of the following components: **18714** rotor; **18715** blades; and bearing.

LEGEND	
X	Type of wear, no other comments apply.
L	Easily lost. Care during assembly/disassembly.
D	Easily damaged during assembly/disassembly.
R1	Replace each time tool is disassembled.
R2	Replace each second time tool is disassembled.



96670 Tune-Up Kit

- Tune-Up Kit contains high wear and medium wear parts.

Index #	Part Number	Description	Number Required	High Wear 100%	Medium Wear 70%	Low Wear 30%	Non-Wear 10%
1	18709	Air Reg. Reverse	1			X	
2	18710	Spring	1			X	
3	18711	Stop Pin	1			X	
4	18659	O-Ring	1			X	
5	18696	Rivet Screw	2			X	
6	18694	Screw w/ Washer	8			X	
7	18708	End Cap	1			X	
8	18707	End Gasket	1		X		
9	18712	C-Ring	1			X	
10	18681	Bearing	1		X		
11	18717	Guide Pin	1			X	
12	18713	Rear Plate	1			X	
13	18715	Rotor Blade (6/pkg.)	1	X			
14	18714	Rotor	1			X	
15	18716	Cylinder	1			X	
16	18721	Front Plate	1			X	
17	18720	O-Ring	1		X		
18	18719	Oil Seal	1		X		
19	18718	Ball Bearing	1		X		
20	18701	Motor Housing	1			X	
21	18665	Valve Stem	1			X	
22	18666	Throttle Spring	1			X	
23	18706	Exhaust Deflector	1			X	
24	18668	Hose Adapter	1				X
25	18705	Rubber Support	1			X	
26	18704	Power Silencer	1			X	
27	18735	Rubber Handle	1			X	
28	18652	Oil Plug	1			X	
29	18722	Hammer Cage	1			X	
30	18723	Cam Ball Pilot	1			X	
31	18724	Cam Ball	1			X	
32	18725	Hammer Pin	2			X	
33	18726	Hammer Cam	1			X	
34	18727	Cam Release Spring	1		X		
35	18728	Std. Anvil 3/8" sq.	1			X	
36	18729	Anvil Spacer	1			X	
37	18730	O-Ring	1		X		
38	18731	Retaining Ring	1		X		
39	18733	Anvil Bushing	1			X	
40	18734	O-Ring	1		X		
41	18732	Steel Housing	1			X	
42	18672	Oil Seal	1		X		
43	18653	E-Ring	1		X		
44	18654	O-Ring	1		X		
45	18655	Throttle Bushing	1			X	
46	18654	O-Ring	1		X		
47	18703	Stop Cover	1			X	
48	18658	Tapping Screw	2			X	
49	18702	Throttle Trigger Pin	1			X	

Note: Please refer to appropriate parts page for disassembly/assembly instructions.



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