# Fluid Compatibility

| Fluid | Nitrile | EPDM | Viton® | Neoprene | Silicone | Kalrez® |
|---|---|---|---|---|---|---|
| Acetaldehyde | 3 | 2 | 4 | 3 | 2 | 1 |
| Acetamide | 1 | 1 | 3 | 1 | 2 | 1 |
| Acetic Acid, 5% | 2 | 1 | 1 | 1 | 1 | 1 |
| Acetic Anhydride | 4 | 2 | 4 | 2 | 2 | 1 |
| Acetone | 4 | 1 | 4 | 4 | 4 | 1 |
| Acetyl Acetone | 4 | 1 | 4 | 4 | 4 | 1 |
| Acetyl Chloride | 4 | 4 | 1 | 4 | 3 | 1* |
| Acetylene | 1 | 1 | 1 | 2 | 2 | 1 |
| Acetylene Tetrabromide | 4 | 1 | 1 | 2 | X | 1 |
| Acrylonitrile | 4 | 4 | 3 | 4 | 4 | 1* |
| Air, Below 200° F | 2 | 1 | 1 | 1 | 1 | 1 |
| Air, 200 - 300° F | 3 | 2 | 1 | 2 | 1 | 1 |
| Air, 300 - 400° F | 4 | 4 | 1 | 4 | 1 | 1 |
| Aluminum Acetate | 2 | 1 | 4 | 2 | 4 | 1 |
| Aluminum Bromide | 1 | 1 | 1 | 1 | 1 | 1 |
| Aluminum Chloride | 1 | 1 | 1 | 1 | 2 | 1 |
| Aluminum Fluoride | 1 | 1 | 1 | 1 | 2 | 1 |
| Aluminum Nitrate | 1 | 1 | 1 | 1 | 2 | 1 |
| Aluminum Salts | 1 | 1 | 1 | 1 | 1 | 1 |
| Aluminum Sulphate | 1 | 1 | 1 | 1 | 1 | 1 |
| Amines-Mixed | 4 | 2 | 4 | 2 | 2 | 1* |
| Ammonia, Gas, Cold | 1 | 1 | 4 | 1 | 1 | 1 |
| Ammonia, Gas, Hot | 4 | 2 | 4 | 2 | X | 1* |
| Ammonia, Liquid (Anhydrous) | 2 | 1 | 4 | 1 | 2 | 1* |
| Ammonium Hydroxide | 4 | 1 | 4 | 1 | 1 | 1* |
| Ammonium Nitrite | 1 | 1 | X | 1 | 2 | 1 |
| Ammonium Persulfate Solution | 4 | 1 | X | X | X | 1 |
| Ammonium Persulfate 10% | 4 | 1 | X | 1 | X | 1 |
| Ammonium Phosphate, | 1 | 1 | 4 | 1 | 1 | 1 |
| Ammonium Salts | 1 | 1 | 3 | 1 | 1 | 1 |
| Ammonium Sulphate | 1 | 1 | 4 | 1 | X | 1 |
| Ammonium Sulfide | 1 | 1 | 4 | 1 | X | 1 |
| Amyl Acetate | 4 | 3 | 4 | 4 | 4 | 1 |
| Amyl Alcohol | 2 | 1 | 2 | 2 | | 1 |
| Amyl Borate | 1 | 4 | 1 | 1 | X | 1 |
| Amyl Chloride | X | 4 | 1 | 4 | 4 | 1 |

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|---|---|---|---|---|---|---|
| Amyl Chloride | X | 4 | 1 | 4 | 4 | 1 |
| Amyl Chloronaphthalene | 4 | 4 | 1 | 4 | 4 | 1 |
| Amyl Naphthalene | 4 | 4 | 1 | 4 | 4 | 1 |
| Anhydrous Ammonia | 2 | 1 | 4 | 1 | 2 | 1 |
| Anhydrous Hydrazine | 4 | 2 | 4 | 2 | X | 1 |
| Anhydrous Hydrogen Fluoride | 4 | 1 | 4 | X | X | 1 |
| Aniline | 4 | 2 | 3 | 4 | 4 | 1 |
| Aniline Dyes | 4 | 2 | 2 | 2 | 3 | 1 |
| Aniline Hydrochloride | 2 | 2 | 2 | 4 | 3 | 1 |
| Aniline Oil | 4 | 2 | 3 | 4 | 4 | 1 |
| Animal Oil (Lard Oil) | 1 | 2 | 1 | 2 | 2 | 1 |
| Argon | 1 | 1 | 1 | 1 | 1 | 1 |
| Aromatic Fuel -50% | 2 | 4 | 1 | 4 | 4 | 1 |
| Arsenic Acid | 1 | 1 | 1 | 1 | 1 | 1 |
| Asphalt | 2 | 4 | 1 | 2 | 4 | 1 |
| ASTM Oil, No.1 | 1 | 4 | 1 | 1 | 1 | 1 |
| ASTM Oil, No.2 | 1 | 4 | 1 | 2 | 4 | 1 |
| ASTM Oil, No.3 | 1 | 4 | 1 | 4 | 3 | 1 |
| ASTM Oil, No.4 | 2 | 4 | 1 | 4 | 4 | 1 |
| ASTM Reference Fuel C | 2 | 4 | 1 | 4 | 4 | 1 |
| Automatic Transmission Fluid | 1 | 4 | 1 | 2 | 4 | 1 |
| Automotive Brake Fluid | 3 | 1 | 4 | 2 | 3 | 1 |
| Barium Chloride | 1 | 1 | 1 | 1 | 1 | 1 |
| Barium Hydroxide | 1 | 1 | 1 | 1 | 1 | 1 |
| Barium Salts | 1 | 1 | 1 | 1 | 1 | 1 |
| Barium Sulfide | 1 | 1 | 1 | 1 | 1 | 1 |
| Beer | 1 | 1 | 1 | 1 | 1 | 1 |
| Beet Sugar Liquors | 1 | 1 | 1 | 2 | 1 | 1 |
| Benzaldehyde | 4 | 1 | 4 | 4 | 2 | 1* |
| Benzene | 4 | 4 | 1 | 4 | 4 | 1 |
| Benzochloride | 4 | 1 | 1 | 4 | X | 1 |
| Benzoic Acid | 4 | 4 | 1 | 4 | 4 | 1* |
| Benzyl Alcohol | 4 | 2 | 1 | 2 | 2 | 1 |
| Benzyl Benzoate | 4 | 4 | 1 | 4 | 4 | 1 |
| Benzyl Chloride | 4 | 4 | 1 | 4 | 4 | 1 |
| Bleach Liquor | 3 | 1 | 1 | 2 | 2 | 1 |

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|---|---|---|---|---|---|---|
| Borax | 2 | 1 | 1 | 4 | 2 | 1 |
| Boric Acid | 1 | 1 | 1 | 1 | 1 | 1 |
| Bromine | 4 | 4 | 1 | 4 | 4 | 1 |
| Bromine Pentafluoride | 4 | 4 | 4 | 4 | 4 | 2* |
| Bromine Trifluoride | 4 | 4 | 4 | 4 | 4 | 2* |
| Bromine Water | 4 | 2 | 1 | 4 | 4 | 1* |
| Bunker Oil | 1 | 4 | 1 | 4 | 2 | 1 |
| Butane | 1 | 4 | 1 | 1 | 4 | 1 |
| Butane, 2,2-Dimethyl | 1 | 4 | 1 | 2 | 4 | 1 |
| Butane, 2,3-Dimethyl | 1 | 4 | 1 | 2 | 4 | 1 |
| Butanol (Butyl Alcohol) | 1 | 2 | 1 | 1 | 2 | 1 |
| Butter-Animal Fat | 1 | 1 | 1 | 2 | 2 | 1 |
| N-Butyl Acetate | 4 | 2 | 4 | 4 | 4 | 1 |
| Butyl Acetyl Ricinoleate | 2 | 1 | 1 | 2 | X | 1 |
| Butyl Acrylate | 4 | 4 | 4 | 4 | X | 1 |
| Butyl Alcohol | 1 | 2 | 1 | 1 | 2 | 1 |
| Butyl Amine or N-Butyl Amine | 3 | 3 | 4 | 4 | 4 | 1* |
| Calcine Liquors | 1 | 1 | 1 | X | X | 1 |
| Calcium Acetate | 2 | 1 | 4 | 2 | 4 | 2 |
| Calcium Bisulfite | 2 | 1 | 2 | 2 | 3 | 1 |
| Calcium Carbonate | 1 | 1 | 1 | 1 | 1 | 1 |
| Calcium Chloride | 1 | 1 | 1 | 1 | 1 | 1 |
| Calcium Cyanide | 1 | 1 | X | 1 | 1 | 1 |
| Calcium Hydroxide | 1 | 1 | 1 | 1 | 1 | 1 |
| Calcium Hypochlorite | 2 | 1 | 1 | 2 | 2 | 1 |
| Calcium Nitrate | 1 | 1 | 1 | 1 | 2 | 1 |
| Calcium Phosphate | 1 | 1 | 1 | 2 | 1 | 1 |
| Calcium Salts | 1 | 1 | 1 | 1 | 2 | 1 |
| Calcium Silicate | 1 | 1 | 1 | 1 | X | 1 |
| Calcium Sulfide | 1 | 1 | 1 | 1 | 1 | 1 |
| Calcium Sulfite | 1 | 1 | 1 | 1 | 1 | 1 |
| Calcium Thiosulfate | 2 | 1 | 1 | 1 | 1 | 1 |
| Cane Sugar Liquors | 1 | 1 | 1 | 1 | 1 | 1 |
| Caproic Aldehyde | X | 2 | 4 | X | 2 | 1 |
| Carbitol | 2 | 2 | 2 | 2 | 2 | 1 |
| Carbolic Acid Phenol | 4 | 2 | 1 | 4 | 4 | 1* |

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|---|---|---|---|---|---|---|
| Carbon Bisulfide | 4 | 4 | 1 | 4 | 4 | 1 |
| Carbon Dioxide | 1 | 1 | 1 | 1 | 1 | 1 |
| Carbon Disulfide | 4 | 4 | 1 | 4 | 4 | 1 |
| Carbon Monoxide | 1 | 1 | 1 | 2 | 1 | 1 |
| Carbon Tetrachloride | 2 | 4 | 1 | 4 | 4 | 1* |
| Carbonic Acid | 2 | 1 | 1 | 1 | 1 | 1 |
| Castor Oil | 1 | 2 | 1 | 1 | 1 | 1 |
| Cellosolve | 4 | 2 | 4 | 4 | 4 | 1 |
| Cellosolve Acetate | 4 | 2 | 4 | 4 | 4 | 1 |
| Cellosolve, Butyl | 4 | 2 | 4 | 4 | 4 | 1 |
| Celluguard | 1 | 1 | 1 | 1 | 1 | 1 |
| China Wood Oil (Tung Oil) | 1 | 4 | 1 | 2 | 4 | 1 |
| Chloroacetic Acid | 4 | 2 | 4 | 4 | X | 1 |
| Chlordane | 2 | 4 | 1 | 3 | 4 | 1 |
| Chlorextol | 2 | 4 | 1 | 2 | 4 | 1 |
| Chlorinated Solvents, Dry | 4 | 4 | 1 | 4 | 4 | 1 |
| Chlorinated Solvents, Wet | 4 | 4 | 1 | 4 | 4 | 1 |
| Chlorine, Dry | 4 | X | 2 | 2 | 4 | 1 |
| Chlorine, Wet | 4 | X | 2 | 4 | 4 | 2* |
| Chlorine Dioxide | 4 | 3 | 1 | 4 | X | 1* |
| Chlorine Trifluoride | 4 | 4 | 4 | 4 | 4 | 2* |
| Chloroacetone | 4 | 1 | 4 | 4 | 4 | 1 |
| Chlorobenzene | 4 | 4 | 1 | 4 | 4 | 1 |
| Chloroform | 4 | 4 | 1 | 4 | 4 | 1 |
| Chlorosulphonic Acid | 4 | 4 | 4 | 4 | 4 | 1 |
| Chlorotoluene | 4 | 4 | 1 | 4 | 4 | 1 |
| Citric Acid | 1 | 1 | 1 | 1 | 1 | 1 |
| Cobalt Chloride | 1 | 1 | 1 | 1 | 2 | 1 |
| Cod Liver Oil | 1 | 1 | 1 | 2 | 2 | 1 |
| Coffee | 1 | 1 | 1 | 1 | 1 | 1 |
| Coke Oven Gas | 4 | 4 | 1 | 4 | 2 | 1 |
| Coliche Liquors | 2 | 2 | X | 1 | X | 1 |
| Copper Acetate | 2 | 1 | 4 | 2 | 4 | 1 |
| Copper Chloride | 1 | 1 | 1 | 2 | 1 | 1 |
| Copper Cyanide | 1 | 1 | 1 | 1 | 1 | 1 |
| Copper Salts | 1 | 1 | 1 | 1 | 1 | 1 |

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|---|---|---|---|---|---|---|
| Copper Sulfate | 1 | 1 | 1 | 1 | 1 | 1 |
| Copper Sulfate 10% | 1 | 1 | 1 | 1 | 1 | 1 |
| Copper Sulfate 50% | 1 | 1 | 1 | 1 | 1 | 1 |
| Corn Oil | 1 | 3 | 1 | 3 | 1 | 1 |
| Cottonseed Oil | 1 | 3 | 1 | 3 | 1 | 1 |
| Creosote, Coal Tar | 1 | 4 | 1 | 2 | 4 | 1 |
| Creosote, Wood | 1 | 4 | 1 | 2 | 4 | 1 |
| Cresylic Acid | 4 | 4 | 1 | 4 | 4 | 1 |
| Crude Oil | 2 | 4 | 1 | 4 | 4 | 1 |
| Cutting Oil | 1 | 4 | 1 | 2 | 4 | 1 |
| Cyclohexane | 1 | 4 | 1 | 3 | 4 | 1 |
| Cyclohexanol | 1 | 4 | 1 | 2 | 4 | 1 |
| Cyclohexanone | 4 | 2 | 4 | 4 | 4 | 4 |
| Denatured Alcohol | 1 | 1 | 1 | 1 |  | 1 |
| Detergent, Water Solution | 1 | 1 | 1 | 2 | 1 | 1 |
| Developing Fluids (Photo) | 1 | 2 | 1 | 1 | 1 | 1 |
| Dexron | 1 | 4 | 1 | 2 | 4 | 1 |
| Diacetone | 4 | 1 | 4 | 4 | 4 | 1 |
| Diacetone Alcohol | 4 | 1 | 4 | 2 | 4 | 1 |
| Diazinon | 3 | 4 | 2 | 3 | 4 | 1 |
| Dibenzyl Ether | 4 | 2 | 4 | 4 | X | 1 |
| Dibenzyl Sebacate | 4 | 2 | 2 | 4 | 3 | 1 |
| Dibromoethyl Benzene | 4 | 4 | 1 | 4 | 4 | 1 |
| Dibutylamine | 4 | 4 | 4 | 3 | 3 | 1 |
| Dibutyl Ether | 4 | 3 | 3 | 4 | 4 | 1 |
| Dibutyl Phthalate | 4 | 2 | 3 | 4 | 2 | 1 |
| Dichloro-Butane | 2 | 4 | 1 | 4 | 4 | 1 |
| Dichloro-Isopropyl Ether | 4 | 3 | 3 | 4 | 4 | 1 |
| Diesel Oil | 1 | 4 | 1 | 3 | 4 | 1 |
| Di-ester Lubricant MIL-L-7808 | 2 | 4 | 1 | 4 | 4 | 1 |
| Di-ester Synthetic Lubricants | 2 | 4 | 1 | 4 | 4 | 1 |
| Diethylamine | 2 | 2 | 4 | 2 | 2 | 1* |
| Diethyl Ether | 4 | 4 | 4 | 3 | 4 | 1 |
| Diethylene Glycol | 1 | 1 | 1 | 1 | 2 | 1 |
| Dimethyl Phthalate | 4 | 2 | 2 | 4 | X | 1 |
| Dioxane | 4 | 2 | 4 | 4 | 4 | 1 |

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|---|---|---|---|---|---|---|
| Dioxolane | 4 | 2 | 4 | 4 | 4 | 1 |
| Dipentene | 2 | 4 | 1 | 4 | 4 | 1 |
| Diphenyl | 4 | 4 | 1 | 4 | 4 | 1 |
| Diphenyl Oxides | 4 | 4 | 1 | 4 | 3 | 1 |
| Dowtherm, A | 4 | 4 | 1 | 4 | 4 | 1 |
| Drinking Water | 1 | 1 | 1 | 2 | 1 | 1 |
| Dry Cleaning Fluids | 3 | 4 | 1 | 4 | 4 | 1 |
| Epichlorohydrin | 4 | 2 | 4 | 4 | 4 | 1 |
| Epoxy Resins | X | 1 | 4 | 1 | X | 1 |
| Ethane | 1 | 4 | 1 | 2 | 4 | 1 |
| Ethanol | 3 | 1 | 3 | 1 |  | 1 |
| Ethanol Amine | 2 | 2 | 4 | 2 | 2 | 1 |
| Ethers | 4 | 3 | 3 | 4 | 4 | 1 |
| Ethyl Acetate-Organic ester | 4 | 2 | 4 | 4 | 2 | 1 |
| Ethyl Acetoacetate | 4 | 2 | 4 | 4 | 2 | 1 |
| Ethyl Acrylate | 4 | 2 | 4 | 4 | 2 | 1 |
| Ethylacrylic Acid | 4 | 2 | X | 2 | 4 | 1 |
| Ethyl Alcohol | 3 | 1 | 3 | 1 |  | 1 |
| Ethyl Benzene | 4 | 4 | 1 | 4 | 4 | 1 |
| Ethyl Benzoate | 4 | 4 | 1 | 4 | 4 | 1 |
| Ethyl Bromide | 2 | 4 | 1 | 4 | X | 1 |
| Ethyl Cellosolve | 4 | 2 | 4 | 4 | 4 | 1 |
| Ethyl Cellulose | 2 | 2 | 4 | 2 | 2 | 1 |
| Ethyl Chloride | 1 | 3 | 1 | 4 | 4 | 1 |
| Ethyl Chlorocarbonate | 4 | 2 | 1 | 4 | 4 | 1 |
| Ethyl Chloroformate | 4 | 2 | 4 | 4 | 4 | 1 |
| Ethylcyclopentane | 1 | 4 | 1 | 3 | 4 | 1 |
| Ethylene Chloride | 4 | 4 | 2 | 4 | 4 | 1 |
| Ethylene Chlorohydrin | 4 | 2 | 1 | 2 | 3 | 1 |
| Ethylene Diamine | 1 | 1 | 4 | 1 | 1 | 1* |
| Ethylene Dibromide | 4 | 3 | 1 | 4 | 4 | 1 |
| Ethylene Dichloride | 4 | 3 | 1 | 4 | 4 | 1 |
| Ethyl Ether | 3 | 3 | 4 | 4 | 4 | 1 |
| Ethyl Formate | 4 | 2 | 1 | 2 | X | 1* |
| Ethylene Glycol | 1 | 1 | 1 | 1 | 1 | 1 |
| Ethylene Oxide | 4 | 3 | 4 | 4 | 4 | 1 |

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|---|---|---|---|---|---|---|
| Ethylene Trichloride | 4 | 3 | 1 | 4 | 4 | 1 |
| Ethyl Hexanol | 1 | 1 | 1 | 1 | 2 | 1 |
| Ethyl Mercaptan | 4 | X | 2 | 3 | 3 | 1 |
| Ethyl Oxalate | 4 | 1 | 2 | 4 | 4 | 1 |
| Ethyl Silicate | 1 | 1 | 1 | 1 | X | 1 |
| Fatty Acids | 2 | 3 | 1 | 2 | 3 | 1 |
| Ferric Chloride | 1 | 1 | 1 | 2 | 2 | 1 |
| Ferric Nitrate | 1 | 1 | 1 | 1 | 2 | 1 |
| Formaldehyde | 3 | 2 | 4 | 3 | 2 | 1 |
| Freon, 11 | 4 | 4 | 2 | 4 | 4 | 2* |
| Freon, 12 | 2 | 3 | 3 | 1 | 4 | 2* |
| Freon, 13 | 1 | 1 | 1 | 1 | 4 | 2* |
| Freon, 14 | 1 | 1 | 1 | 1 | 4 | 2* |
| Freon, 21 | 4 | 4 | 4 | 3 | 4 | 1* |
| Freon, 22 | 4 | 3 | 4 | 1 | 4 | 1* |
| Freon, 31 | 4 | 1 | 4 | 1 | X | 1* |
| Freon, 32 | 1 | 1 | 4 | 1 | X | 1* |
| Fuel Oil, 1 and 2 | 1 | 4 | 1 | 2 | 4 | 1 |
| Fuel Oil, Acidic | 1 | 4 | 1 | 2 | 1 | 1 |
| Fuel Oil, #6 | 2 | 4 | 1 | 4 | 1 | 1 |
| Fuming Sulphuric Acid | 4 | 4 | 1 | 4 | 4 | 1 |
| Furfural | 4 | 2 | 4 | 4 | 4 | 1 |
| Furfuraldehyde | 4 | 2 | 4 | 4 | 4 | 1 |
| Furyl Carbinol | 4 | 2 | X | 4 | 4 | 1 |
| Gallic Acid | 2 | 2 | 1 | 2 | X | 1 |
| Gasoline | 1 | 4 | 1 | 4 | 4 | 1 |
| Gelatin | 1 | 1 | 1 | 1 | 1 | 1 |
| Glacial Acetic Acid | 2 | 2 | 4 | 4 | 2 | 1 |
| Glucose | 1 | 1 | 1 | 1 | 1 | 1 |
| Glycerine - Glycerol | 1 | 1 | 1 | 1 | 1 | 1 |
| Glycols | 1 | 1 | 1 | 1 | 1 | 1 |
| Grease, Petroleum Base | 1 | 4 | 1 | 3 | 4 | 1 |
| Green Sulphate Liquor | 2 | 1 | 1 | 2 | X | 1 |
| Halowax Oil | 4 | 4 | 1 | 4 | 4 | 1* |
| Heavy Water | 1 | 1 | X | 2 | 1 | 1 |
| Helium | 1 | 1 | 1 | 1 | 1 | 1 |

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|---|---|---|---|---|---|---|
| Hydraulic Oil, Petroleum Base, Ind. | 1 | 4 | 1 | 2 | 2 | 1 |
| Hydrazine | 2 | 1 | 4 | 2 | 2 | 1* |
| Hydrobromic Acid | 4 | 1 | 1 | 4 | 4 | 1 |
| Hydrobromic Acid 40% | 4 | 1 | 1 | 2 | 4 | 2 |
| Hydrocarbons, Saturated | 1 | 4 | 1 | 2 | 4 | 1 |
| Hydrochloric Acid | 2 | 1 | 1 | 2 | 4 | 1 |
| Hydrocyanic Acid | 2 | 1 | 1 | 2 | 3 | 1 |
| Hydrofluosilicic Acid | 2 | 1 | 1 | 2 | 4 | 1 |
| Hydrogen Gas, Cold | 1 | 1 | 1 | 1 | 3 | 1 |
| Hydrogen Gas, Hot | 1 | 1 | 1 | 1 | 3 | 1 |
| Hydrogen Peroxide | 2 | 1 | 1 | 1 | 1 | 1 |
| Hydrogen Peroxide 90% | 4 | 3 | 1 | 4 | 2 | 1 |
| Hydrogen Sulfide Dry, Cold | 1 | 1 | 4 | 1 | 3 | 1 |
| Hydrogen Sulfide Dry, Hot | 4 | 1 | 4 | 2 | 3 | 1 |
| Hydrogen Sulfide Wet, Cold | 4 | 1 | 4 | 1 | 3 | 1 |
| Hydrogen Sulfide Wet, Hot | 4 | 1 | 4 | 2 | 3 | 1 |
| Hypochlorous Acid | 4 | 2 | 1 | 4 | X | 1 |
| Iodine | 2 | 2 | 1 | 4 | X | 1 |
| Iodine Pentafluoride | 4 | 4 | 4 | 4 | 4 | 2* |
| Isobutyl Alcohol | 2 | 1 | 1 | 1 | 1 | 1 |
| Iso-Butyl N-Butyrate | 4 | 1 | 1 | 4 | X | 1 |
| Isododecane | 1 | 4 | 1 | 2 | 4 | 1 |
| Iso Octane | 1 | 4 | 1 | 2 | 4 | 1 |
| Isophorone (Ketone) | 4 | 2 | 4 | 4 | 4 | 1 |
| Isopropanol | 2 | 1 | 1 | 2 | 1 | 1 |
| Isopropyl Acetate | 4 | 2 | 4 | 4 | 4 | 1 |
| Isopropyl Alcohol | 2 | 1 | 1 | 2 | 1 | 1 |
| Isopropyl Chloride | 4 | 4 | 1 | 4 | 4 | 1 |
| Isopropyl Ether | 2 | 4 | 4 | 3 | 4 | 1 |
| Lactic Acid, Cold | 1 | 1 | 1 | 1 | 1 | 1 |
| Lactic Acid, Hot | 4 | 4 | 1 | 4 | 2 | 1 |
| Lacquers | 4 | 4 | 4 | 4 | 4 | 1 |
| Lacquer Solvents | 4 | 4 | 4 | 4 | 4 | 1 |
| Lard, Animal Fat | 1 | 2 | 1 | 2 | 2 | 1 |
| Lead Acetate | 2 | 1 | 4 | 2 | 4 | 1 |
| Lead Nitrate | 1 | 1 | X | 1 | 2 | 1 |

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|---|---|---|---|---|---|---|
| Lead Sulphamate | 2 | 1 | 1 | 1 | 2 | 1 |
| Linoleic Acid | 2 | 4 | 2 | 2 | 2 | 1 |
| Linseed Oil | 1 | 3 | 1 | 3 | 1 | 1 |
| Liquid Oxygen | 4 | 4 | 4 | 4 | 4 | 1 |
| Liquid Petroleum Gas | 1 | 4 | 1 | 2 | 3 | 1 |
| Lubricating Oils, Di-ester | 2 | 4 | 1 | 3 | 4 | 1 |
| Lubricating Oils, petroleum | 1 | 4 | 1 | 2 | 4 | 1 |
| Lye Solutions | 2 | 1 | 2 | 2 | 2 | 1 |
| Magnesium Chloride | 1 | 1 | 1 | 1 | 1 | 1 |
| Magnesium Hydroxide | 2 | 1 | 1 | 2 | X | 1 |
| Magnesium Sulphite | 1 | 1 | 1 | 1 | 1 | 1 |
| Magnesium Salts | 1 | 1 | 1 | 1 | 1 | 1 |
| Maleic Acid | 4 | 4 | 1 | 4 | X | 1 |
| Maleic Anhydride | 4 | 2 | 4 | 4 | X | 1 |
| Malic Acid | 1 | 2 | 1 | 2 | 2 | 1 |
| Mercuric Chloride | 1 | 1 | 1 | 1 | X | 1 |
| Mercury | 1 | 1 | 1 | 1 | X | 1 |
| Mercury Vapors | 1 | 1 | 1 | 1 | X | 1 |
| Methane | 1 | 4 | 1 | 2 | 4 | 1 |
| Methanol | 4 | 1 | 4 | 1 | 1 | 1 |
| Methyl Acetate | 4 | 2 | 4 | 2 | 4 | 1 |
| Methyl Acetoacetate | 4 | 2 | 4 | 4 | 2 | 1* |
| Methyl Acrylate | 4 | 2 | 4 | 2 | 4 | 1 |
| Methylacrylic Acid | 4 | 2 | 3 | 2 | 4 | 1 |
| Methyl Alcohol | 4 | 1 | 4 | 1 | 1 | 1 |
| Methyl Benzoate | 4 | 4 | 1 | 4 | 4 | 1 |
| Methyl Bromide | 2 | 4 | 1 | 4 | X | 1 |
| Methyl Butyl Ketone | 4 | 1 | 4 | 4 | 4 | 1 |
| Methyl Carbonate | 4 | 4 | 1 | 4 | 4 | 1 |
| Methyl Cellosolve | 3 | 2 | 4 | 3 | 4 | 1 |
| Methyl Cellulose | 2 | 2 | 4 | 2 | 2 | 1 |
| Methyl Chloride | 4 | 3 | 1 | 4 | 4 | 1 |
| Methyl Chloroformate | 4 | 4 | 1 | 4 | 4 | 1 |
| Methyl Ether | 1 | 4 | 1 | 3 | 1 | 1 |
| Methyl Ethyl Ketone | 4 | 1 | 4 | 4 | 4 | 1 |
| Methyl Ethyl Ketone Peroxide | 4 | 4 | 4 | 4 | 2 | 1 |

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|---|---|---|---|---|---|---|
| Methyl Formate | 4 | 2 | X | 2 | X | 1* |
| Methyl Isopropyl Ketone | 4 | 2 | 4 | 4 | 4 | 1 |
| Milk | 1 | 1 | 1 | 1 | 1 | 1 |
| Mineral Oils | 1 | 3 | 1 | 2 | 2 | 1 |
| Naptha | 2 | 4 | 1 | 4 | 4 | 1 |
| Naphthalene | 4 | 4 | 1 | 4 | 4 | 1 |
| Naphthenic Acid | 2 | 4 | 1 | 4 | 4 | 1 |
| Natural Gas | 1 | 4 | 1 | 1 | 4 | 1 |
| Neon | 1 | 1 | 1 | 1 | 1 | 1 |
| Nickel Acetate | 2 | 1 | 4 | 2 | 4 | 1 |
| Nickel Chloride | 1 | 1 | 1 | 2 | 1 | 1 |
| Nickel Salts | 1 | 1 | 1 | 2 | 1 | 1 |
| Nickel Sulfate | 1 | 1 | 1 | 1 | 1 | 1 |
| Niter Cake | 1 | 1 | 1 | 1 | 1 | 1 |
| Nitroethane | 4 | 2 | 4 | 2 | 4 | 1 |
| Nitrogen | 1 | 1 | 1 | 1 | 1 | 1 |
| Nitromethane | 4 | 2 | 4 | 3 | 4 | 1 |
| Nitropropane | 4 | 2 | 4 | 4 | 4 | 1 |
| Nitrous Oxide | 1 | 1 | 1 | X | 1 | 1 |
| Octadecane | 1 | 4 | 1 | 2 | 4 | 1 |
| N-Octane | 1 | 4 | 1 | 4 | 4 | 1 |
| Octyl Alcohol | 2 | 3 | 1 | 2 | 2 | 1 |
| Oleic Acid | 3 | 4 | 2 | 4 | 4 | 1 |
| Oleum (Fuming Sulfuric Acid) | 4 | 4 | 1 | 4 | 4 | 1 |
| Oleum Spirits | 2 | 4 | 1 | 3 | 4 | 1 |
| Olive Oil | 1 | 2 | 1 | 2 | 3 | 1 |
| Orthochloro Ethyl Benzene | 4 | 4 | 1 | 4 | 4 | 1 |
| Ortho-Dichlorobenzene | 4 | 4 | 1 | 4 | 4 | 1 |
| Oxalic Acid | 2 | 1 | 1 | 2 | 2 | 1 |
| Oxygen, Cold | 2 | 1 | 1 | 1 | 1 | 1* |
| Oxygen, 200-400°F | 4 | 4 | 2 | 4 | 1 | 1* |
| Ozone | 4 | 1 | 1 | 2 | 1 | 1 |
| Paint Thinner, Duco | 4 | 4 | 2 | 4 | 4 | 1 |
| Peanut Oil | 1 | 3 | 1 | 3 | 1 | 1 |
| Pentane, 2 Methyl | 1 | 4 | 1 | 2 | 4 | 1 |
| Perchloric Acid - 2N | 4 | 2 | 1 | 2 | 4 | 1* |

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| Fluid | Nitrile | EPDM | Viton® | Neoprene | Silicone | Kalrez® |
|---|---|---|---|---|---|---|
| Perchloroethylene | 2 | 4 | 1 | 4 | 4 | 1* |
| Petrolatum | 1 | 4 | 1 | 2 | 4 | 1 |
| Petroleum Oil, Crude | 1 | 4 | 1 | 2 | 4 | 1* |
| Petroleum Oil, Below 250°F | 1 | 4 | 1 | 2 | 2 | 1 |
| Petroleum Oil, Above 250°F | 4 | 4 | 2 | 4 | 4 | 1 |
| Phenol | 4 | 4 | 1 | 4 | 4 | 1 |
| Phenylbenzene | 4 | 4 | 1 | 4 | 4 | 1 |
| Phenyl Ethyl Ether | 4 | 4 | 4 | 4 | 4 | 1 |
| Phenylhydrazine | 4 | 2 | 1 | 4 | X | 1 |
| Phorone | 4 | 3 | 4 | 4 | 4 | 1 |
| Phosphoric Acid | 2 | 1 | 1 | 2 | 3 | 1 |
| Phosphorous Trichloride | 4 | 1 | 1 | 4 | X | 1 |
| Pickling Solution | 4 | 3 | 2 | 4 | 4 | 1 |
| Picric Acid, H2O Solution | 1 | 1 | 1 | 1 | X | 1 |
| Picric Acid, Molten | 2 | 2 | 1 | 2 | 4 | 1 |
| Pine Oil | 1 | 4 | 1 | 4 | 4 | 1 |
| Plating Solutions, Chrome | 4 | 2 | 1 | 4 | 2 | 1 |
| Plating Solutions, Others | 1 | 1 | 1 | 4 | 4 | 1 |
| Pneumatic Service | 1 | 1 | 1 | 1 | 4 | 1 |
| Polyvinyl Acetate Emulsion | X | 1 | X | 2 | X | 1 |
| Potassium Acetate | 2 | 1 | 4 | 2 | 4 | 1 |
| Potassium Chloride | 1 | 1 | 1 | 1 | 1 | 1 |
| Potassium Cupro Cyanide | 1 | 1 | 1 | 1 | 1 | 1 |
| Potassium Cyanide | 1 | 1 | 1 | 1 | 1 | 1 |
| Potassium Dichromate | 1 | 1 | 1 | 1 | 1 | 1 |
| Potassium Hydroxide, 50% | 2 | 1 | 4 | 2 | 3 | 1 |
| Potassium Nitrate | 1 | 1 | 1 | 1 | 1 | 1 |
| Potassium Salts | 1 | 1 | 1 | 1 | 1 | 1 |
| Potassium Sulphate | 1 | 1 | 1 | 1 | 1 | 1 |
| Potassium Sulfite | 1 | 1 | 1 | 1 | 1 | 1 |
| Producer Gas | 1 | 4 | 1 | 2 | 2 | 1 |
| Propane | 1 | 4 | 1 | 2 | 4 | 1 |
| Propyl Acetate | 4 | 2 | 4 | 4 | 4 | 1 |
| N-Propyl Acetone | 4 | 1 | 4 | 4 | 4 | 1 |
| Propyl Alcohol | 1 | 1 | 1 | 1 | 1 | 1 |
| Propylene | 3 | 4 | 1 | 4 | 4 | 1 |

| Fluid | Nitrile | EPDM | Viton® | Neoprene | Silicone | Kalrez® |
|---|---|---|---|---|---|---|
| Propylene Oxide | 4 | 2 | 4 | 4 | 4 | 1* |
| Propyl Nitrate | 4 | 2 | 4 | 4 | 4 | 1 |
| Rapeseed Oil | 2 | 1 | 1 | 2 | 4 | 1 |
| Salicylic Acid | 2 | 1 | 1 | X | X | 1 |
| Santo Safe 300 | 4 | 3 | 1 | 4 | 1 | 1 |
| Sewage | 1 | 1 | 1 | 2 | 1 | 1 |
| Silicate Esters | 2 | 4 | 1 | 1 | 4 | 1 |
| Silicone Greases | 1 | 1 | 1 | 1 | 3 | 1 |
| Silicone Oils | 1 | 1 | 1 | 1 | 3 | 1 |
| Silver Nitrate | 2 | 1 | 1 | 1 | 1 | 1 |
| Soap Solutions | 1 | 1 | 1 | 2 | 1 | 1 |
| Soda Ash | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Acetate | 2 | 1 | 4 | 2 | 4 | 1 |
| Sodium Bicarbonate | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Borate | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Carbonate (Soda Ash) | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Bisulfate or Bisulfite | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Chloride | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Cyanide | 1 | 1 | X | 1 | 1 | 1 |
| Sodium Hypochlorite | 2 | 1 | 1 | 2 | 2 | 1 |
| Sodium Metaphosphate | 1 | 1 | 1 | 2 | X | 1 |
| Sodium Nitrate | 2 | 1 | X | 2 | 4 | 1 |
| Sodium Perborate | 2 | 1 | 1 | 2 | 2 | 1 |
| Sodium Peroxide | 2 | 1 | 1 | 2 | 4 | 1 |
| Sodium Phosphate | 1 | 1 | 1 | 2 | 4 | 1 |
| Sodium Salts | 1 | 1 | 1 | 2 | 1 | 1 |
| Sodium Silicate | 1 | 1 | 1 | 1 | X | 1 |
| Sodium Sulphate | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Sulphide and Sulfite | 1 | 1 | 1 | 1 | 1 | 1 |
| Sodium Thiosulfate | 2 | 1 | 1 | 1 | 1 | 1 |
| Sour Crude Oil | 3 | 4 | 1 | 4 | 4 | 1* |
| Sour Natural Gas | 3 | 4 | 1 | 4 | 4 | 1* |
| Soybean Oil | 1 | 3 | 1 | 3 | 1 | 1 |
| Steam, Below 400°F | 4 | 1 | 4 | 4 | 3 | 1* |
| Steam, 400° - 500°F | 4 | 3 | 4 | 4 | 4 | 1* |
| Sucrose Solutions | 1 | 1 | 1 | 2 | 1 | 1 |

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| Fluid | Nitrile | EPDM | Viton® | Neoprene | Silicone | Kalrez® |
|---|---|---|---|---|---|---|
| Sulfur Liquors | 2 | 2 | 1 | 2 | 4 | 1 |
| Sulfur | 4 | 1 | 1 | 1 | X | 1 |
| Sulfur Molten | 4 | 3 | 1 | 3 | 3 | 1 |
| Sulfur Chloride | 4 | 4 | 1 | 4 | 3 | 1 |
| Sulfur Dioxide, Wet | 4 | 1 | 4 | 2 | 2 | 1 |
| Sulfur Dioxide, Dry | 4 | 1 | 4 | 4 | 2 | 1 |
| Sulfuric Acid | X | 3 | 1 | X | X | 1 |
| Sulfurous Acid | 2 | 2 | 1 | 2 | 4 | 1 |
| Sulfur Trioxide, Dry | 4 | 2 | 1 | 4 | 2 | 1 |
| Tannic Acid (10%) | 1 | 1 | 1 | 1 | 2 | 1 |
| Tar, bituminous | 2 | 4 | 1 | 3 | 2 | 1 |
| Tartaric Acid | 1 | 2 | 1 | 2 | 1 | 1 |
| Terpineol | 2 | 3 | 1 | 4 | X | 1 |
| Tertiary Butyl Alcohol | 2 | 2 | 1 | 2 | 2 | 1 |
| Tetrabutyl Titanate | 2 | 1 | 1 | 2 | 4 | 1 |
| Tetrachoroethane | 4 | 4 | 1 | 4 | X | 1 |
| Tetrachloroethylene | 4 | 4 | 1 | 4 | 4 | 1 |
| Tetraethyl Lead | 2 | 4 | 1 | 2 | X | 1 |
| Tetrahydrofuran | 4 | 2 | 4 | 4 | 4 | 1 |
| Toluene | 4 | 4 | 1 | 4 | 4 | 1 |
| Toluene Diisocyanate | 4 | 2 | 4 | 4 | 4 | 1 |
| Transmission Fluid Type A | 1 | 4 | 1 | 2 | 2 | 1 |
| Triacetin | 2 | 1 | 4 | 2 | X | 1 |
| Triaryl Phosphate | 4 | 1 | 1 | 4 | 3 | 1 |
| Tributoxyethyl Phosphate | 4 | 1 | 1 | 4 | X | 1 |
| Tributyl Mercaptan | 4 | 4 | 1 | 4 | 4 | 1 |
| Tributyl Phosphate | 4 | 1 | 4 | 4 | 4 | 1 |
| Trichloroacetic Acid | 2 | 2 | 3 | 4 | X | 1 |
| Trichloroethane | 4 | 4 | 1 | 4 | 4 | 1 |
| Trichloroethylene | 3 | 4 | 1 | 4 | 4 | 1 |
| Tricresyl Phosphate | 4 | 1 | 2 | 3 | 3 | 1 |
| Triethanol Amine | 3 | 2 | 4 | 2 | X | 1* |
| Trifluoroethane | 4 | 4 | 1 | 4 | 4 | 1 |
| Trinitrololuene | 4 | 4 | 2 | 2 | X | 1 |
| Trioctyl Phosphate | 4 | 1 | 2 | 4 | 3 | 1 |
| Tripoly Phosphate | 4 | 1 | 2 | 3 | 3 | 1 |

| Fluid | Nitrile | EPDM | Viton® | Neoprene | Silicone | Kalrez® |
|---|---|---|---|---|---|---|
| Tung Oil (China Wood Oil) | 1 | 4 | 1 | 2 | 4 | 1 |
| Turbine Oil | 1 | 4 | 1 | 4 | 4 | 1 |
| Turpentine | 1 | 4 | 1 | 4 | 4 | 1 |
| Varnish | 2 | 4 | 1 | 4 | 4 | 1 |
| Vegetable Oil | 1 | 3 | 1 | 3 | 1 | 1 |
| Vinegar | 2 | 2 | 3 | 2 | 3 | 1 |
| Vinyl Chloride | X | 4 | X | X | X | 1 |
| Water | 1 | 1 | 2 | 2 | 1 | 1* |
| Whiskey and Wines | 1 | 1 | 1 | 1 | 1 | 1 |
| White Pine Oil | 2 | 4 | 1 | 4 | 4 | 1 |
| White Oil | 1 | 4 | 1 | 2 | 4 | 1 |
| Wood Alcohol | 1 | 1 | 4 | 1 | 1 | 1 |
| Wood Oil | 1 | 4 | 1 | 2 | 4 | 1 |
| Xylene | 4 | 4 | 1 | 4 | 4 | 1 |
| Zinc Acetate | 2 | 1 | 4 | 2 | 4 | 1 |
| Zinc Chloride | 1 | 1 | 1 | 1 | X | 1 |
| Zinc Salts | 1 | 1 | 1 | 1 | 1 | 1 |
| Zinc Sulfate | 1 | 1 | 1 | 1 | 1 | 1 |

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