

## SI Units and Conversion Formulas

Table 1: SI Base Units

| Quantity                  | Name     | Symbol |
|---------------------------|----------|--------|
| Length                    | meter    | m      |
| Mass                      | kilogram | kg     |
| Time                      | second   | s      |
| Electric Current          | ampere   | A      |
| Thermodynamic Temperature | kelvin   | K      |
| Amount of Substance       | mole     | mol    |
| Luminous Intensity        | candela  | cd     |

Table 2 : SI Derived Units

| Quantity    | Name      | Symbol |
|-------------|-----------|--------|
| Plane Angle | radian    | rad    |
| Solid Angle | steradian | sr     |

Table 3: Derived SI Units with Special Names and Symbols

| Quantity   | Name           | Symbol             |
|--|----------------|--------------------|
| Frequency  | hertz          | Hz                 |
| Force  | newton         | N                  |
| Pressure, stress                                   | pascal         | Pa                 |
| Energy, Work, Quantity of Heat                     | joule          | J                  |
| Power, Radiant Flux                                | watt           | W                  |
| Electric Charge, Quantity of Electricity           | coulomb        | C                  |
| Electric Potential Difference, Electromotive Force | volt           | V                  |
| Capacitance  | farad          | F                  |
| Electric Resistance                                | ohm            | $\Omega$           |
| Electric Conductance                               | siemens        | S                  |
| Magnetic Flux                                      | weber          | Wb                 |
| Magnetic Flux Density                              | tesla          | T                  |
| Inductance   | henry          | H                  |
| Celsius Temperature                                | degree Celsius | $^{\circ}\text{C}$ |
| Luminous Flux                                      | lumen          | lm                 |

\* $t^{\circ}\text{C}=(t+273.15)\text{K}$

Table 4: SI Prefixes

| Factor     | Name  | Symbol |
|------------|-------|--------|
| $10^{18}$  | exa   | E      |
| $10^{15}$  | peta  | P      |
| $10^{12}$  | tera  | T      |
| $10^9$     | giga  | G      |
| $10^6$     | mega  | M      |
| $10^3$     | kilo  | k      |
| $10^2$     | hecto | h      |
| $10^1$     | deka  | da     |
| $10^{-1}$  | deci  | d      |
| $10^{-2}$  | centi | c      |
| $10^{-3}$  | milli | m      |
| $10^{-6}$  | micro | $\mu$  |
| $10^{-9}$  | nano  | n      |
| $10^{-12}$ | pico  | p      |
| $10^{-15}$ | femto | f      |
| $10^{-18}$ | atto  | a      |

Table 5: SI Derived Units whose Names and Symbols Include SI Derived Units with Special Names and Symbols

| Quantity                                  | Name                      | Symbol           |
|---|---------------------------|------------------|
| Dynamic Viscosity                         | pascal second             | Pa·s             |
| Moment of Force                           | newton meter              | N·m              |
| Surface Tension                           | newton per meter          | N/m              |
| Heat Flux Density, Irradiance             | watt per square meter     | W/m <sup>2</sup> |
| Heat Capacity, Entropy                    | joule per kelvin          | J/K              |
| Specific Heat Capacity, Specific Entropy* | joule per kilogram kelvin | J/(kg·K)         |
| Thermal Conductivity                      | watt per meter kelvin     | W/(m·K)          |
| Permittivity                              | farad per meter           | F/m              |
| Permeability                              | henry per meter           | H/m              |

\*Also called weight entropy.

Table 6: Units Outside the SI but Accepted for Use with the SI

| Name           | Symbol     | Value in SI Units                               |
|----------------|------------|---|
| Minute (Time)  | min        | 1 min=60s                                       |
| Hour           | h          | 1 h=60 min=3,600s                               |
| Day            | d          | 1 d=24 h=86,400s                                |
| Degree         | $^{\circ}$ | $1^{\circ}=(\pi/180)\text{rad}$                 |
| Minute (Angle) | '          | $1'=(1/60)^{\circ}=(\pi/10,800)\text{rad}$      |
| Second (Angle) | "          | $1''=(1/60)'=(\pi/648,000)\text{rad}$           |
| Liter          | ℓ          | $1 \ell = 1 \text{ dm}^3 = 10^{-3} \text{ m}^3$ |
| Ton            | t          | $1 \text{ t} = 10^3 \text{ kg}$                 |

## Force

| N                  | dyn                 | kgf                    |
|--------------------|---------------------|------------------------|
| 1                  | $1 \times 10^5$     | $1.020 \times 10^{-1}$ |
| $1 \times 10^{-5}$ | 1                   | $1.020 \times 10^{-6}$ |
| 9.807              | $9.807 \times 10^5$ | 1                      |

(Note)  $1 \text{ dyn} = 10^{-5} \text{ N}$

## Torque

| N·m                    | kgf·m                  | gf·cm               |
|------------------------|------------------------|---------------------|
| 1                      | $1.020 \times 10^{-1}$ | $1.020 \times 10^4$ |
| 9.807                  | 1                      | $1 \times 10^5$     |
| $9.807 \times 10^{-5}$ | $1 \times 10^{-5}$     | 1                   |

## Pressure

| Pa                  | MPa                    | bar                    | kgf/cm <sup>2</sup>    | atm                    | mHg                    | mH <sub>2</sub> O      |
|---------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| 1                   | $1 \times 10^{-6}$     | $1 \times 10^{-5}$     | $1.019 \times 10^{-5}$ | $9.869 \times 10^{-6}$ | $7.501 \times 10^{-6}$ | $1.020 \times 10^{-4}$ |
| $1 \times 10^6$     | 1                      | 1×10                   | $1.019 \times 10$      | 9.869                  | 7.501                  | $1.020 \times 10^2$    |
| $1 \times 10^5$     | $1 \times 10^{-1}$     | 1                      | 1.020                  | $9.869 \times 10^{-1}$ | $7.501 \times 10^{-1}$ | $1.020 \times 10$      |
| $9.807 \times 10^4$ | $9.807 \times 10^{-2}$ | $9.807 \times 10^{-1}$ | 1                      | $9.678 \times 10^{-1}$ | $7.356 \times 10^{-1}$ | 1×10                   |
| $1.013 \times 10^5$ | $1.013 \times 10^{-1}$ | 1.013                  | 1.033                  | 1                      | $7.60 \times 10^{-1}$  | $1.033 \times 10$      |
| $1.333 \times 10^5$ | $1.333 \times 10^{-1}$ | 1.333                  | 1.360                  | 1.316                  | 1                      | $1.360 \times 10$      |
| $9.807 \times 10^3$ | $9.807 \times 10^{-3}$ | $9.807 \times 10^{-2}$ | $1 \times 10^{-1}$     | $9.678 \times 10^{-2}$ | $7.355 \times 10^{-2}$ | 1                      |

(Note)  $1 \text{ Pa} = 1 \text{ N/m}^2$

## Work, Energy, Quantity of Heat

| J                   | kgf·m                 | kW·h                   | kcal                   |
|---------------------|-----------------------|------------------------|------------------------|
| 1                   | $1.02 \times 10^{-1}$ | $2.778 \times 10^{-7}$ | $2.389 \times 10^{-4}$ |
| 9.807               | 1                     | $2.724 \times 10^{-6}$ | $2.343 \times 10^{-3}$ |
| $3.60 \times 10^6$  | $3.671 \times 10^5$   | 1                      | $8.60 \times 10^2$     |
| $4.186 \times 10^3$ | $4.269 \times 10^2$   | $1.163 \times 10^{-3}$ | 1                      |

(Note)  $1 \text{ J} = 1 \text{ W} \cdot \text{s}$ .  $1 \text{ kgf} \cdot \text{m} = 9.807 \text{ J}$ .  $1 \text{ W} \cdot \text{h} = 3600 \text{ W} \cdot \text{s}$ .  $1 \text{ cal} = 4.186 \text{ J}$

## Power, Radiant Flux

| W                   | kW                     | kgf·m/s                | kcal/s                 |
|---------------------|------------------------|------------------------|------------------------|
| 1                   | $1 \times 10^{-3}$     | $1.020 \times 10^{-1}$ | $2.389 \times 10^{-4}$ |
| $1 \times 10^3$     | 1                      | $1.020 \times 10^2$    | $2.389 \times 10^{-1}$ |
| 9.807               | $9.807 \times 10^{-3}$ | 1                      | $2.343 \times 10^{-3}$ |
| $4.186 \times 10^3$ | 4.186                  | $4.269 \times 10^2$    | 1                      |

(Note)  $W = 1 \text{ J/s}$ .  $1 \text{ kgf} \cdot \text{m/s} = 9.807 \text{ W}$

## Flow rate

| m <sup>3</sup> /s      | m <sup>3</sup> /h      | ℓ /min            | gal(US)/min            |
|------------------------|------------------------|-------------------|------------------------|
| 1                      | $3.6 \times 10^3$      | $6 \times 10^4$   | $1.585 \times 10^4$    |
| $2.778 \times 10^{-4}$ | 1                      | $1.667 \times 10$ | 4.403                  |
| $1.667 \times 10^{-5}$ | $6 \times 10^{-2}$     | 1                 | $2.642 \times 10^{-1}$ |
| $6.304 \times 10^{-5}$ | $2.271 \times 10^{-1}$ | 3.782             | 1                      |

## Heat Transfer Coefficient

| W/m <sup>2</sup> ·K | kcal/m <sup>2</sup> ·h·°C | cal/cm <sup>2</sup> ·s·°C |
|---------------------|---------------------------|---------------------------|
| 1                   | $8.60 \times 10^{-1}$     | $2.389 \times 10^{-5}$    |
| 1.163               | 1                         | $2.778 \times 10^{-5}$    |
| $4.186 \times 10^4$ | $3.60 \times 10^4$        | 1                         |

## Thermal Conductivity

| W/m·K           | kcal/m·h·°C           | J/cm·s·°C              |
|-----------------|-----------------------|------------------------|
| 1               | $8.60 \times 10^{-1}$ | $1 \times 10^{-2}$     |
| 1.163           | 1                     | $1.163 \times 10^{-2}$ |
| $1 \times 10^2$ | $8.60 \times 10$      | 1                      |

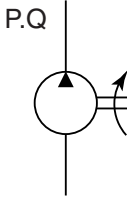
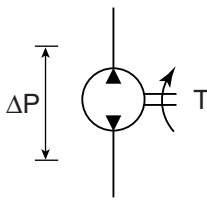
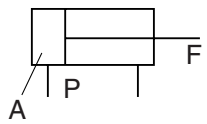
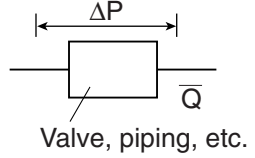
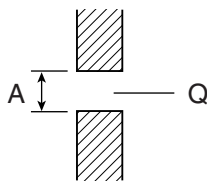
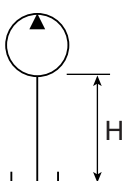
## Dynamic Viscosity

| Pa·s               | P (Poise)          | cP              |
|--------------------|--------------------|-----------------|
| 1                  | 1×10               | $1 \times 10^3$ |
| $1 \times 10^{-1}$ | 1                  | $1 \times 10^2$ |
| $1 \times 10^{-3}$ | $1 \times 10^{-2}$ | 1               |

## Kinematic viscosity

| m <sup>2</sup> /s  | St                 | cSt             |
|--------------------|--------------------|-----------------|
| 1                  | $1 \times 10^4$    | $1 \times 10^6$ |
| $1 \times 10^{-4}$ | 1                  | $1 \times 10^2$ |
| $1 \times 10^{-6}$ | $1 \times 10^{-2}$ | 1               |

(Note)  $1 \text{ cSt} = 1 \text{ mm}^2/\text{s}$

| Item  | SI units  | Power (engineering) units   |
|---|---|---|
| <p>Requirement</p>                       | $L = \frac{P \cdot Q}{60 \times \eta}$ <p>L : Power Requirement [kW]<br/>P : Discharge Pressure [MPa]<br/>Q : Discharge Rate [ℓ/min]<br/>η : Pump Efficiency</p>  | $L = \frac{P \cdot Q}{612 \times \eta}$ <p>L : Power Requirement [kW]<br/>P : Discharge Pressure [kgf/cm<sup>2</sup>]<br/>Q : Discharge Rate [ℓ/min]<br/>η : Pump Efficiency</p>  |
| <p>Oil Motor Output Torque</p>           | $T = \frac{\Delta P \cdot q}{2\pi} \times \eta$ <p>T : Output Torque [N·m]<br/>ΔP : Inlet/Outlet Pressure Differential [MPa]<br/>q : Volume per Oil Motor Turn [cm<sup>3</sup>]<br/>η : Torque Efficiency</p>                                       | $T = \frac{\Delta P \cdot q}{200 \times \pi} \times \eta$ <p>T : Output Torque [kgf·m]<br/>ΔP : Inlet/Outlet Pressure Differential [kgf/cm<sup>2</sup>]<br/>q : Volume per Oil Motor Turn [cm<sup>3</sup>]<br/>η : Torque Efficiency</p>  |
| <p>Cylinder Output</p>                   | $F = 100 \times P \times A \times \eta$ <p>F : Cylinder Output [N]<br/>P : Working Pressure [MPa]<br/>A : Cylinder Contact Area [cm<sup>2</sup>]<br/>η : Cylinder Efficiency</p>  | $F = P \times A \times \eta$ <p>F : Cylinder Output [kgf]<br/>P : Working Pressure [kgf/cm<sup>2</sup>]<br/>A : Cylinder Contact Area [cm<sup>2</sup>]<br/>η : Cylinder Efficiency</p>  |
| <p>Pressur Loss Conversion Energy</p>  | $H = 60 \times P \times Q$ <p>H : Heat Release [kJ/h]<br/>P : Pressure Loss [MPa]<br/>Q : Flow Rate [ℓ/min]</p>   | $H = 1.4 \times P \times Q$ <p>H : Heat Release [kcal/h]<br/>P : Pressure Loss [kgf/cm<sup>2</sup>]<br/>Q : Flow Rate [ℓ/min]</p>   |
| <p>Orifice Flow</p>                    | $Q = CA \sqrt{\frac{2\Delta P}{\rho}} \times 6000$ <p>Q : Flow Rate [ℓ/min]<br/>C : Compressible Flow Coefficient [Dimensionless]<br/>A : Passage Area [cm<sup>2</sup>]<br/>ΔP : Pressure Differential [MPa]<br/>ρ : Density [kg/m<sup>3</sup>]</p> | $Q = CA \sqrt{\frac{2g \cdot \Delta P}{\gamma}} \times 0.06$ <p>Q : Flow Rate [ℓ/min]<br/>C : Compressible Flow Coefficient [Dimensionless] (≈0.6)<br/>A : Passage Area [cm<sup>2</sup>]<br/>g : Gravitational Acceleration [980cm/s<sup>2</sup>]<br/>ΔP : Pressure Differential [kg/cm<sup>2</sup>]<br/>γ : Specific Gravity [kg/cm<sup>3</sup>] (≈0.87×10<sup>-3</sup>)</p> |
| <p>Pressure Loss</p>                   | $\Delta P = \rho \times g \times H \times 10^{-6}$ <p>ΔP : Pressure Loss [MPa]<br/>ρ : Density [kg/m<sup>3</sup>]<br/>g : Gravitational Acceleration [9.8m/s<sup>2</sup>]<br/>H : Height [m]</p>  | $\Delta P = \gamma \times g \times H \times 10^{-4}$ <p>ΔP : Pressure Loss [kg/m<sup>2</sup>]<br/>γ : Specific Gravity [kgf/cm<sup>3</sup>]<br/>H : Height [m]</p>  |

(Note) When performing calculations, make sure that you first convert values correctly.  
Cutting off and rounding up values can cause differences in calculation results.